

Component List

8 x	Curved Beams	(A)
4 x	Horizontal Beams (1250mm)	(B)
4 x	Horizontal Beams (655m)	(C)
1 x	Centre Block	(D)
1 x	Decorative Finial	(E)
50 x	100mm Frame Screws	(FIX 1)



Recommended Tools

Drill Driver
PZ2 Driver Bit

Pencil

Step Ladder

A minimum of three people are recommended to safely assemble this pergola.

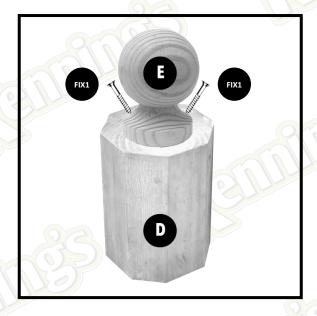
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Step 1

To prevent splits, drill a pilot hole before driving screws

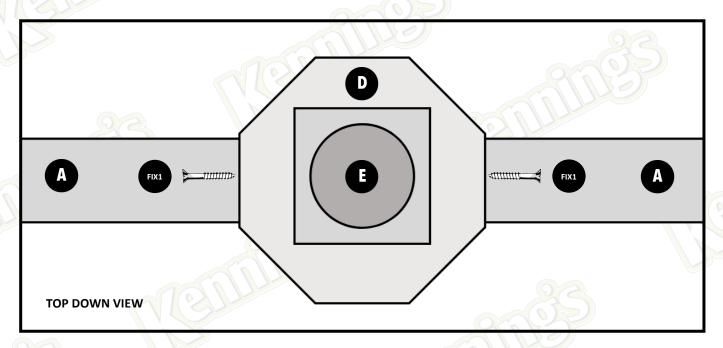
The next thing to do is to attach the Decorative Finial (E) to the Centre Block (D) using 2 x 100mm Frame Screws (FIX 1) driving through the base of the finial and into the top of the centre block.



Step 2

To make the build as easy as possible, we recommend fixing 2 x opposing Curved Beams (A) to the Centre Block (D) whilst you have them at ground level.

The Curved Beams (A) are to be attached using 2 x 100mm Frame Screws (FIX 1) driving through the back of the timber of the curved beam and into the Centre Block (D), one screw should be fixed in from the top and one from the underside, driven in on an angle.



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All images are for illustration only. Please see individual item listings for actual item specifications.



Step 3

To prevent splits, drill a pilot hole before driving screws

With the first two Curved Beams (A) attached, the remaining six can new attached in the same way using 2 x 100mm Frame Screws (FIX 1).

With the help of two people, the parts that you fastened together in Step 2 can be lifted and stood up straight allowing you to position the other legs and attached them to the Centre Block (D).

Note: If you attach the leg opposite the opening first, this will help the pergola stand up on its own, caution should still be taken until all five legs are in place.



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Step 4

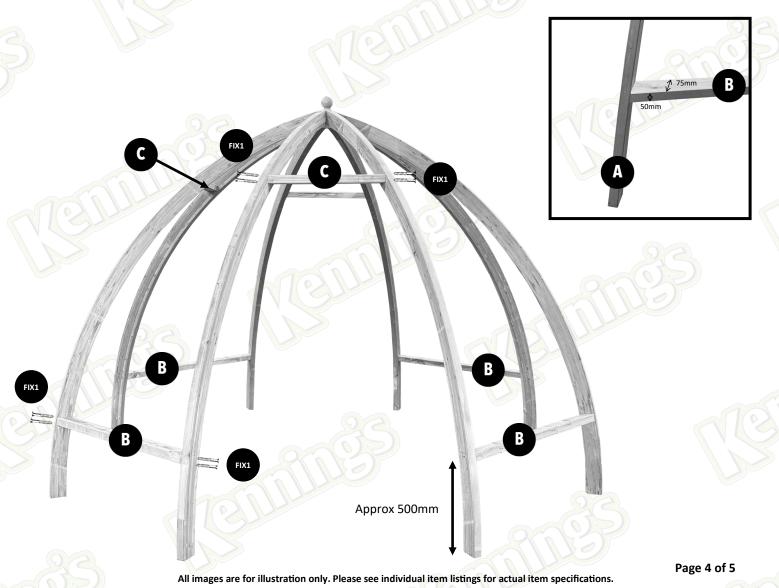
To prevent splits, drill a pilot hole before driving screws

With all the curved beams now securely fastened into place the only thing to do now is to attach the 8 x Horizontal Beams (B) and (C) which add strength and rigidity as well as helping the legs be evenly spaced.

The longer horizontal beams (B) should be fixed in place first, approximately 500mm from the ground and attached at either end using 2 x 100mm Frame Screws (FIX 1) driving through the Curved Beam (A) and into the Horizontal Beam (B).

Once the longer beams (B) are secured in place, the shorter ones (C) can be added in much the same way, these should be fixed above head height, approx. 2000mm from the floor, their position will become apparent when offered up into position as the ends will touch the Curved Beams (A) at either end, these are secured in the same way as you did with (B).

Please Note: The Horizontal Beams should be orientated so that the wider face of the timber is facing up/downwards.







Enjoy your new Solace Pergola!